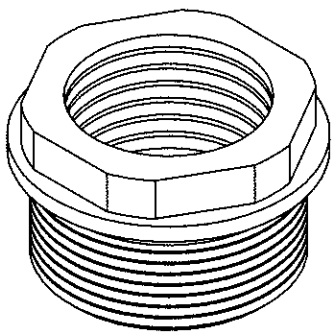
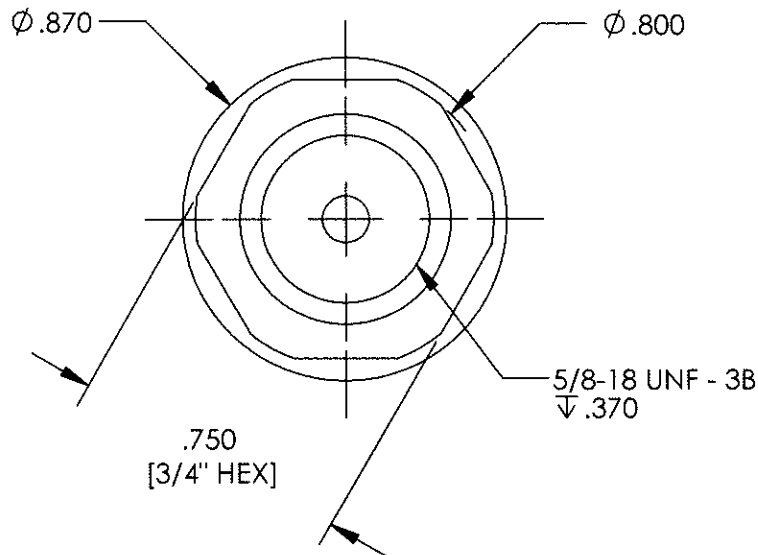


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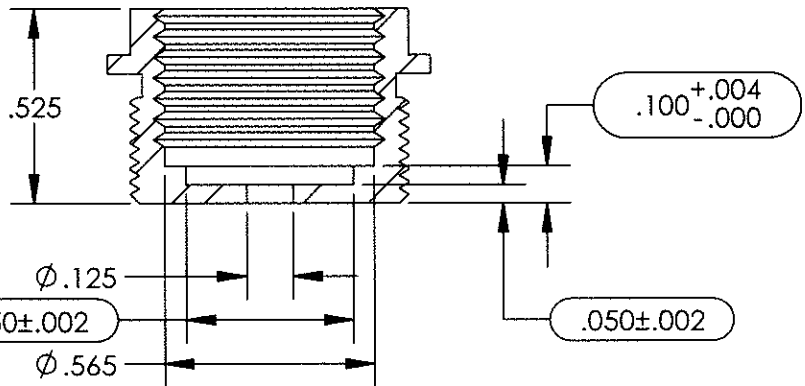
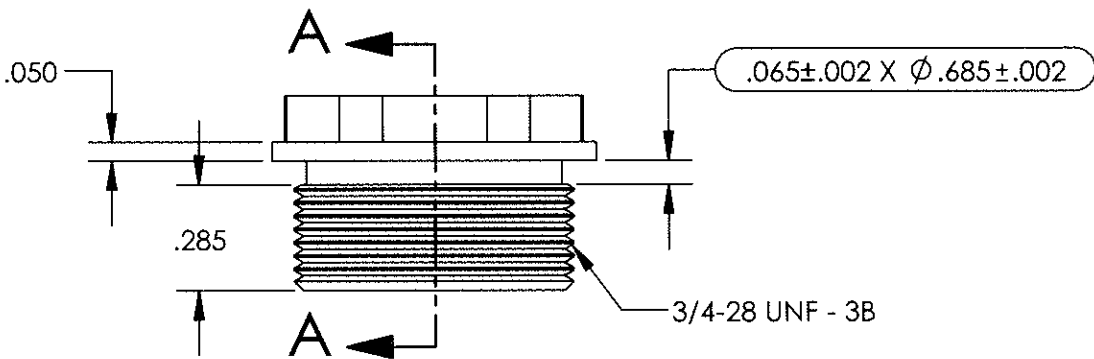
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	04-29-2014	P. BRAVO
A	INCORPORATED ECN 04969	06-10-15	P. BRAVO
B	INCORPORATED ECN 05083	08-12-15	P. BRAVO

NOTES:





















- 1 MATERIAL: STAINLESS STEEL 303 IAW AMS-5640
2. DEBURR AND BREAK ALL SHARP EDGES
3. IDENTIFY IAW MPP-120
- 4 FINISH: IAW MPP-172 ELECTROPOLISH IAW SECTION 7.1 AND PASSIVATE IAW SECTION 6.1.



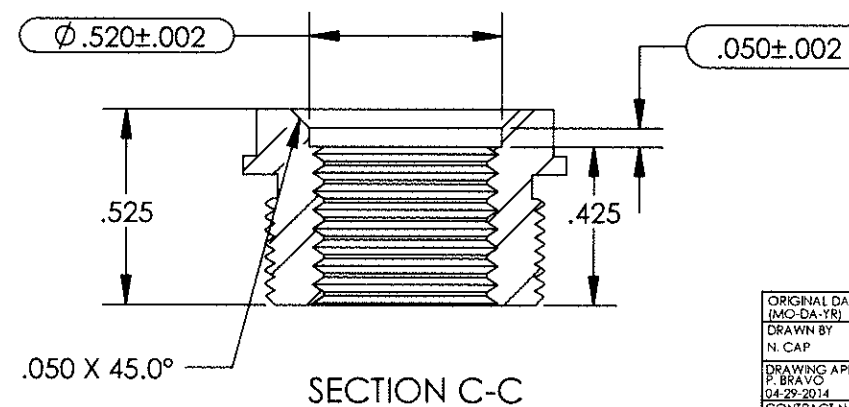
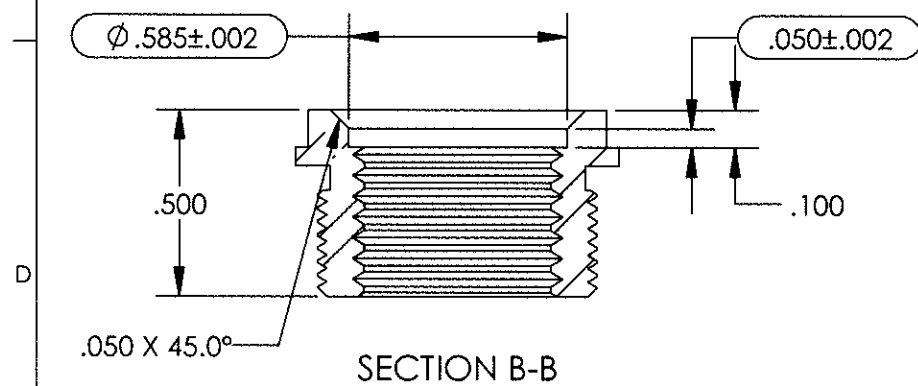
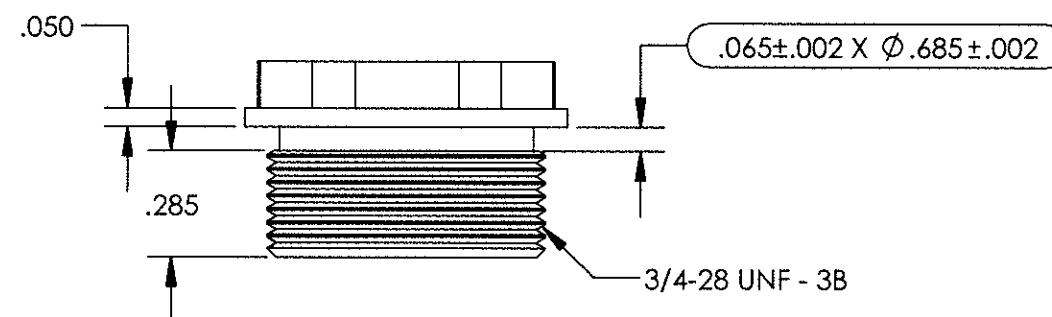
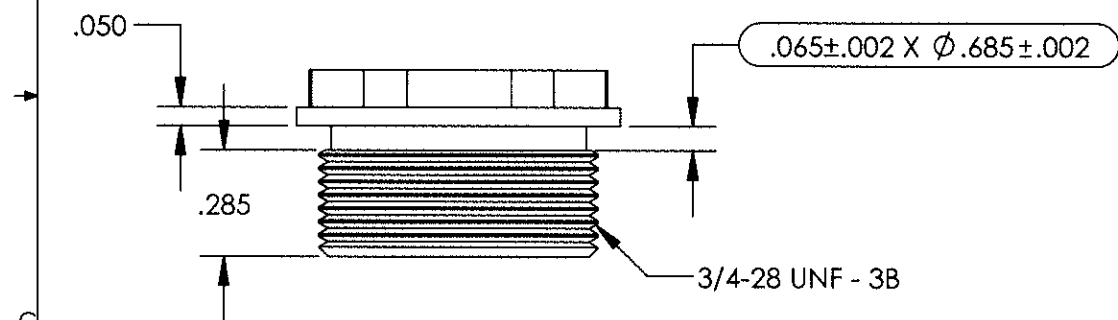
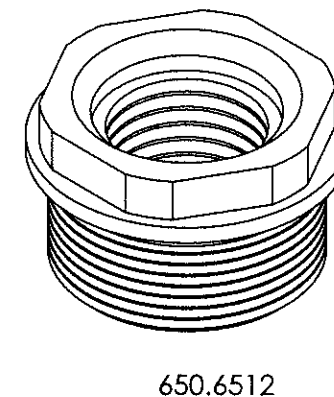
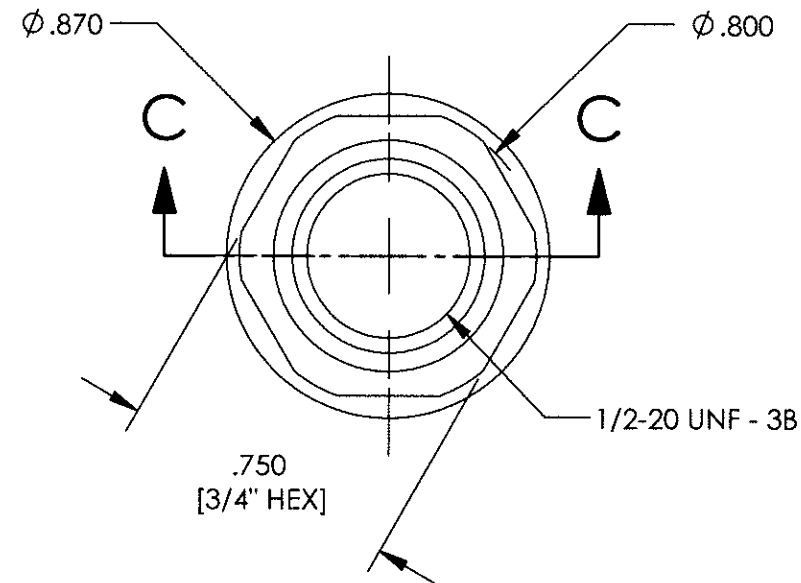
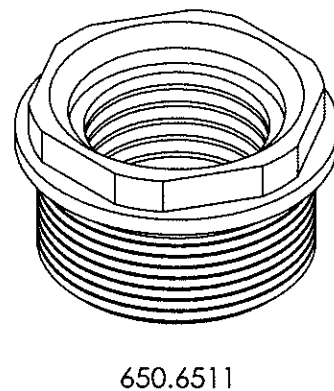
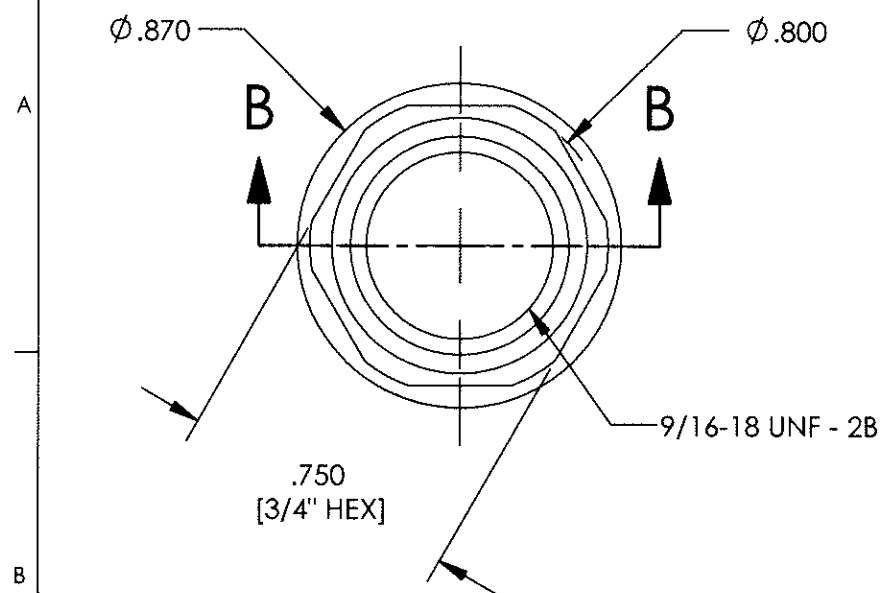
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SECTION A-A

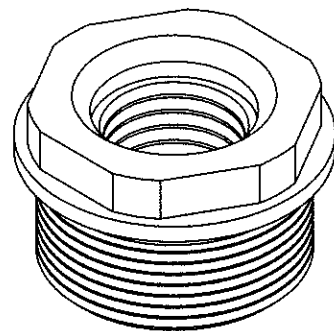
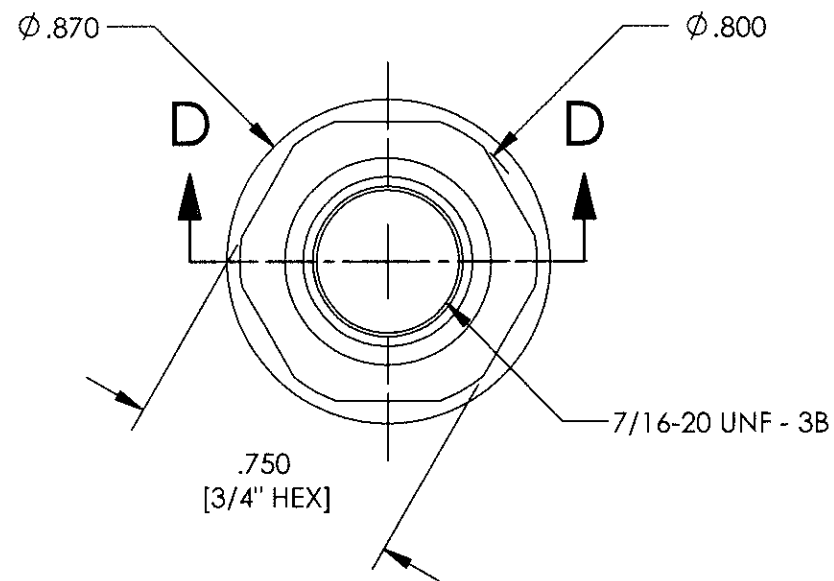
			10	650.6519	THERMAL PORT PLUG		
			9	650.6518	SHUTTLE HOUSING PLUG		
			8	650.6517	SWIVEL FITTING PLUG		
			7	650.6516	SAFETY DISC RETAINER PLUG		
			6	650.6515	EXTENDED GAUGE ADAPTER		
			5	650.6514	PLUG ADAPTER		
			4	650.6513	THERMAL ADAPTER		
			3	650.6512	GAUGE ADAPTER		
			2	650.6511	FILL PORT ADAPTER		
			1	650.6510	BURST DISC ADAPTER		
			FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY			PARTS LIST				
NEXT ASSY (S) 650.5300			ORIGINAL DATE (MO-DA-YR) 04-29-2014		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		
			DRAWN BY N. CAP	CHECKER P. BRAVO			
			DRAWING APPROVAL P. BRAVO 04-29-2014				
			CONTRACT No.				
			PORT ADAPTERS				
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ± .5°		SIZE B CAGE CODE 07M26 DWG. NO. 650.6500 REV. B		
			SCALE NONE			SHEET 1 OF 6	

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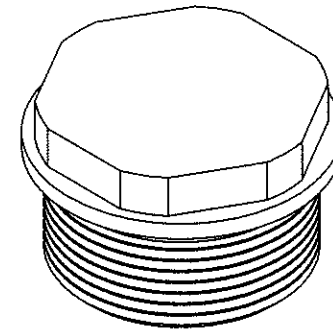
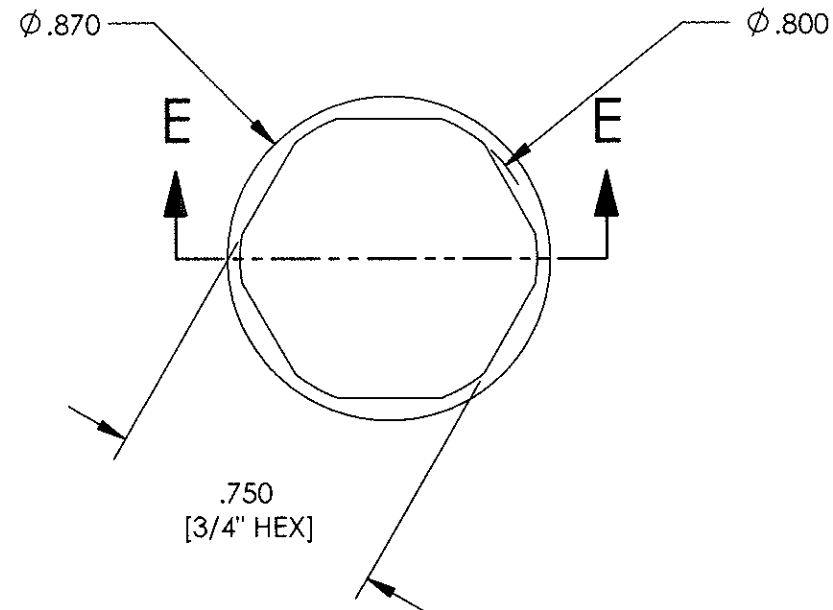


ORIGINAL DATE (MO-DA-YR) 04-29-2014		APICAL INDUSTRIES	
DRAWN BY N. CAP	CHECKER P. BRAVO	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO 04-29-2014		PORT ADAPTERS	
CONTRACT No.		SIZE B	REV. B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .03$ 3 PLACE DECIMALS $\pm .010$ ANGLES $\pm .5^\circ$		CAGE CODE 07MZ6	DWG. NO. 650.6500
		SCALE NONE	SHEET 2 OF 6

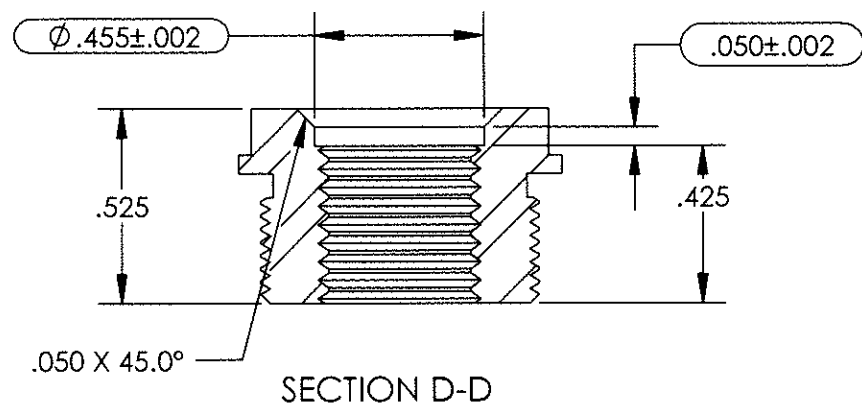
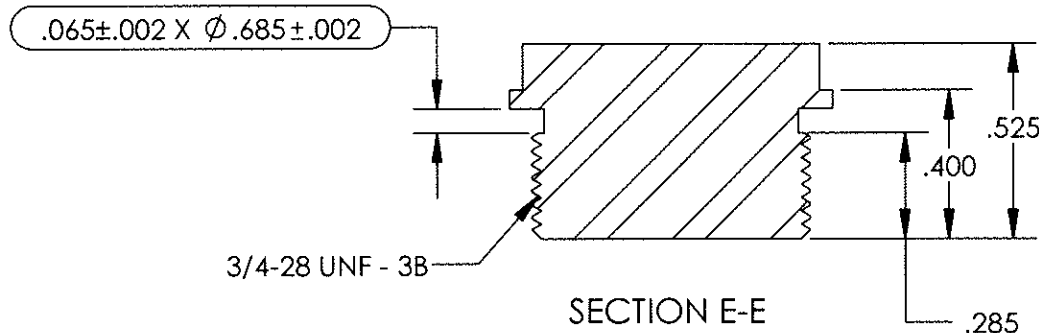
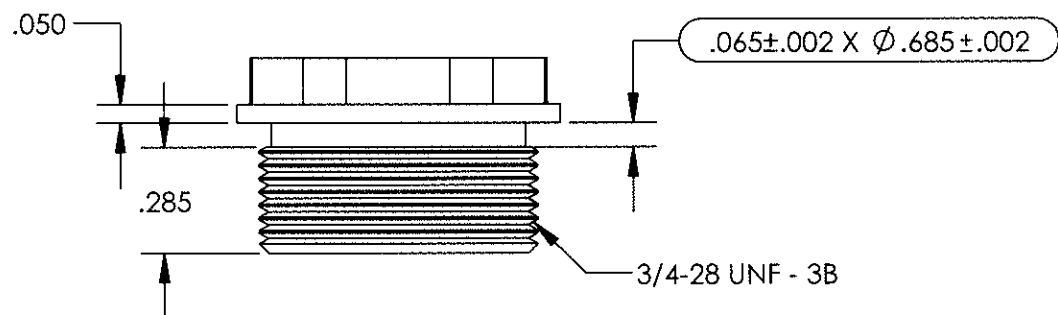
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650.6513

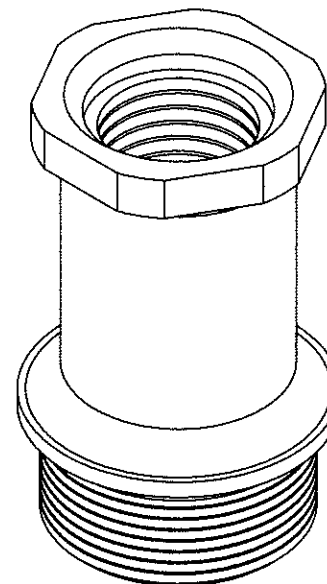
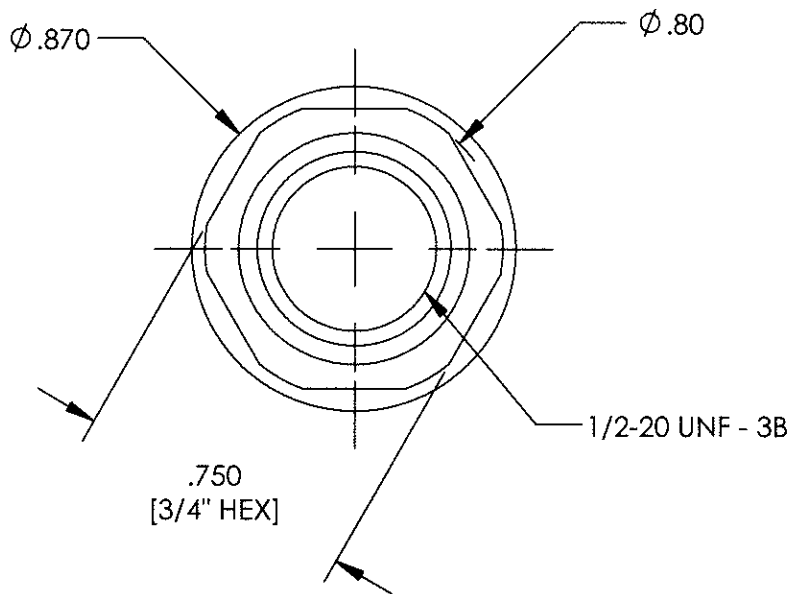


650.6514

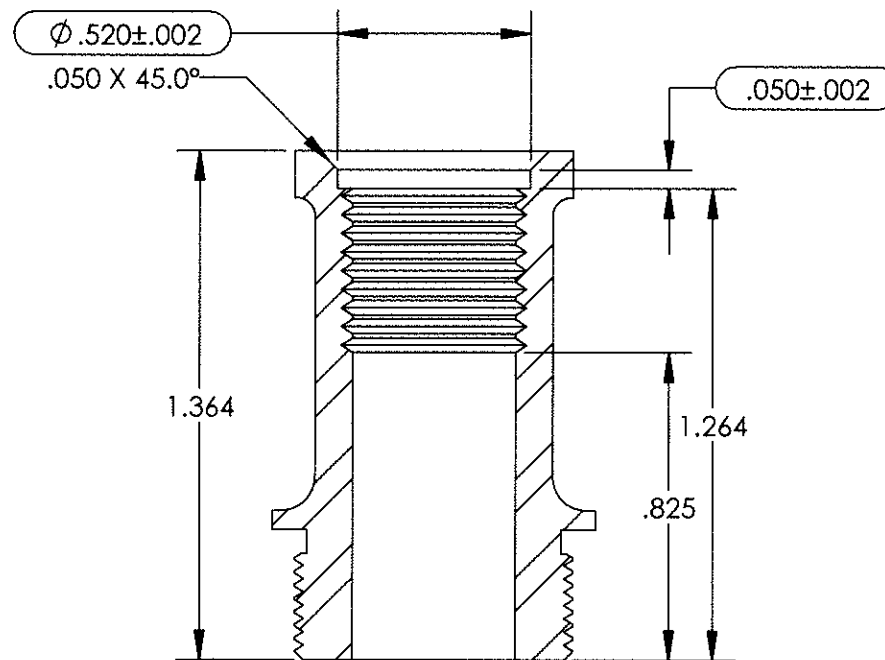
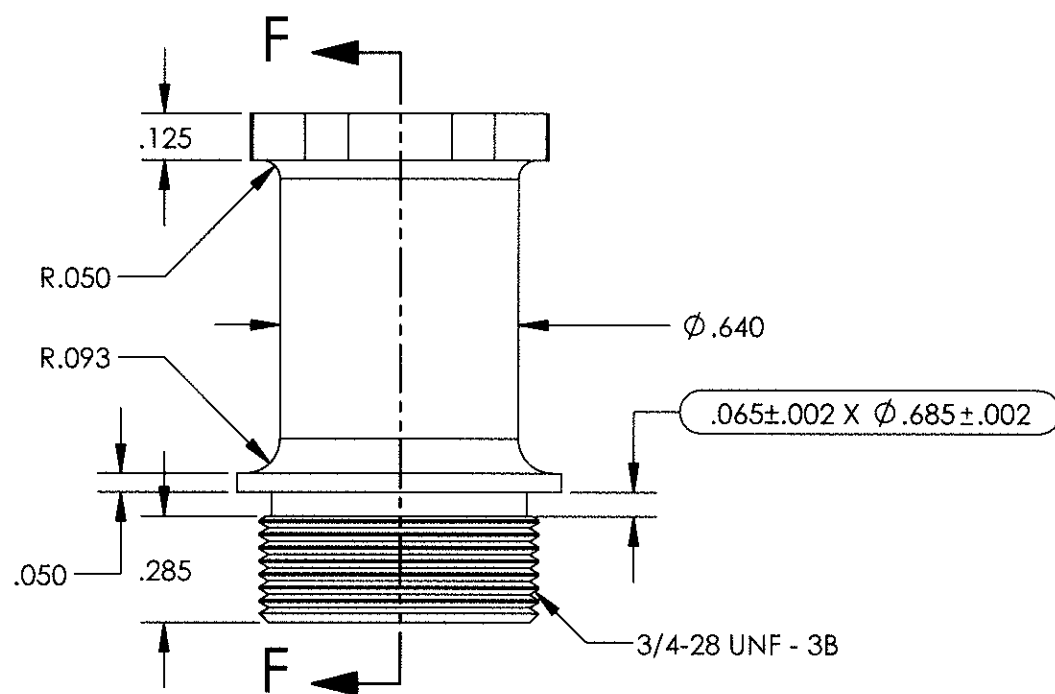


ORIGINAL DATE (MO-DA-YR) 04-29-2014		APICAL INDUSTRIES	
DRAWN BY N. CAP		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
CHECKER P. BRAVO		PORT ADAPTERS	
DRAWING APPROVAL P. BRAVO 04-29-2014		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .03$ 3 PLACE DECIMALS $\pm .010$ ANGLES $\pm .5^\circ$	
CONTRACT NO.		SIZE B	REV. B
		CAGE CODE 07M26	DWG. NO. 650.6500
		SCALE NONE	SHEET 3 OF 6

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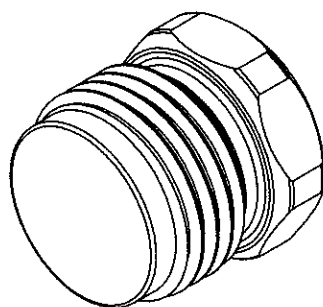
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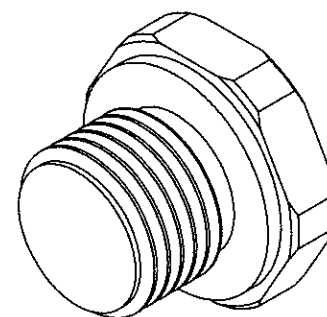
SECTION F-F

ORIGINAL DATE (MO-DA-YR) 04-29-2014		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY N. CAP	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 04-29-2014		PORT ADAPTERS	
CONTRACT No.		SIZE B	REV. B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .03$ 3 PLACE DECIMALS $\pm .010$ ANGLES $\pm .5^\circ$		CAGE CODE 07MZ6	DWG. NO. 650.6500
		SCALE NONE	SHEET 4 OF 6

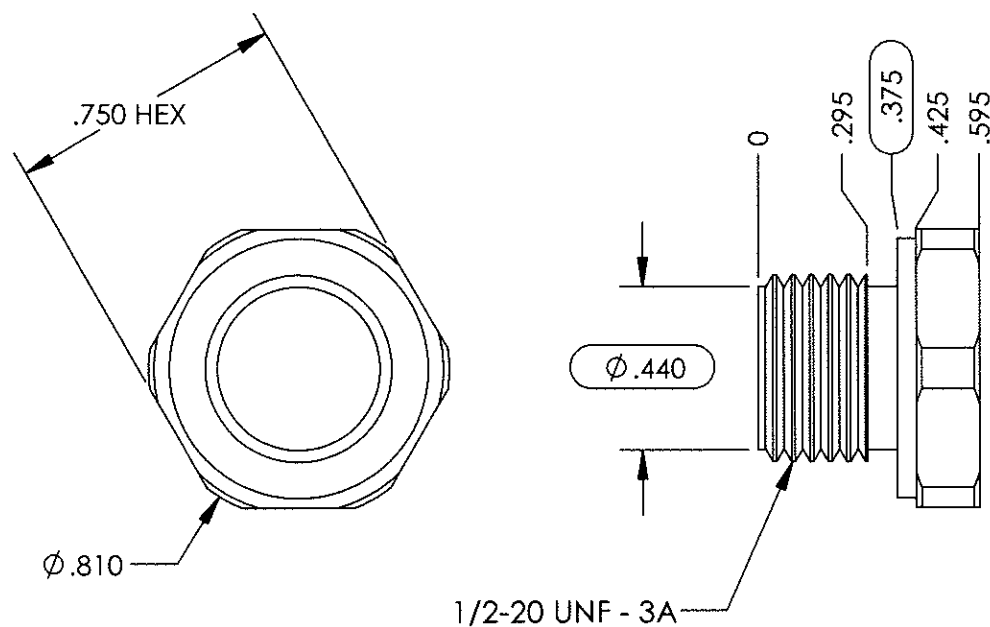
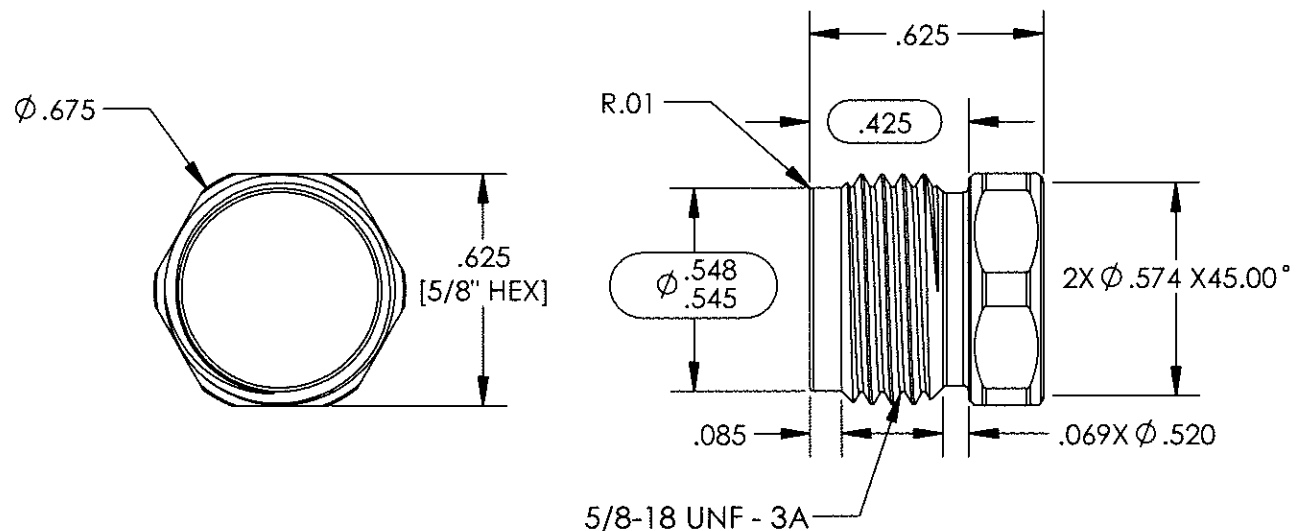
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650.6516

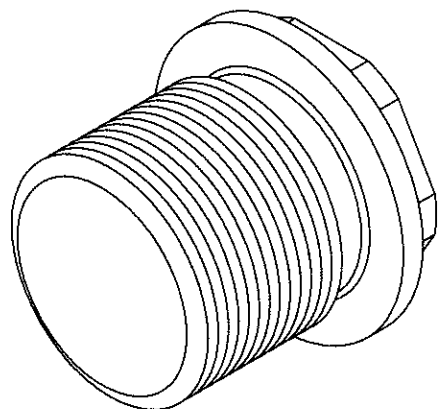


650.6517

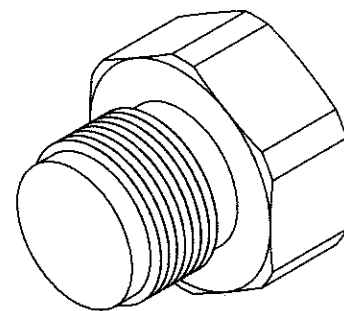


ORIGINAL DATE (MO-DA-YR) 04-29-2014		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY N. CAP	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 04-29-2014		PORT ADAPTERS	
CONTRACT No.		SIZE B	REV. B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		CAGE CODE 07M26	DWG. NO. 650.6500
		SCALE NONE	SHEET 5 OF 6

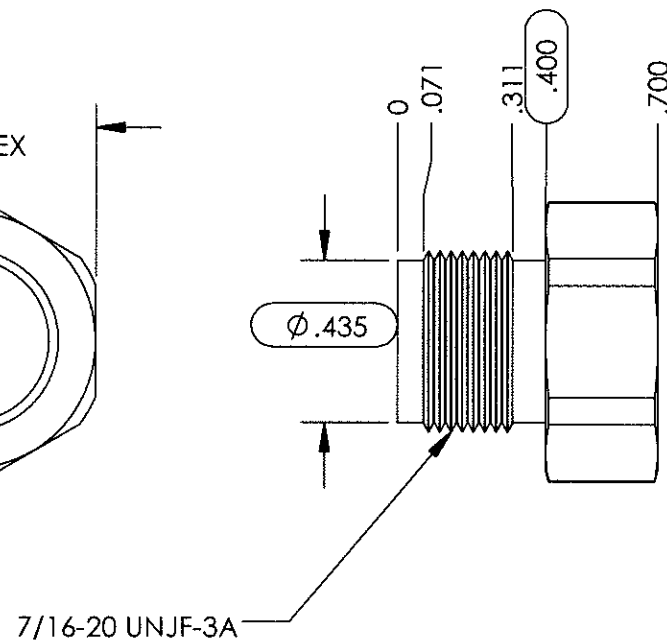
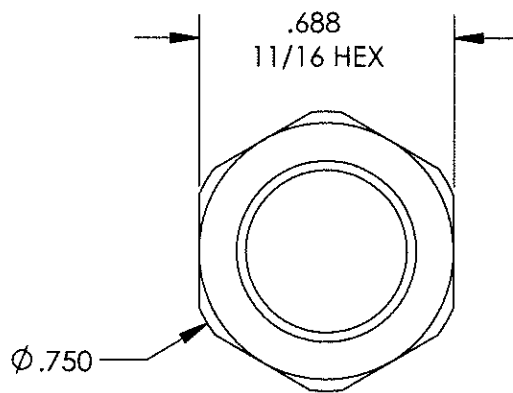
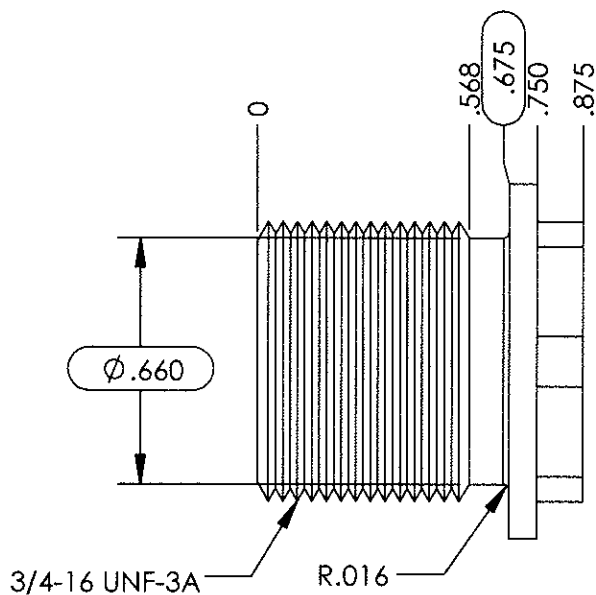
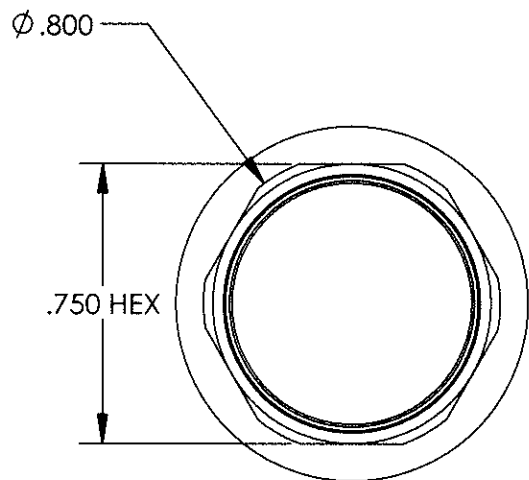
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650.6518



650.6519



ORIGINAL DATE
(MO-DA-YR) 04-29-2014
DRAWN BY N. CAP
CHECKER P. BRAVO
DRAWING APPROVAL
P. BRAVO
04-29-2014
CONTRACT No.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS ±.01
3 PLACE DECIMALS ±.005
ANGLES ±.5°

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

PORT ADAPTERS

SIZE B	CAGE CODE 07MZ6	DWG. NO. 650.6500	REV. B
SCALE NONE			SHEET 6 OF 6